

MINI-CRAFT OF FLA., INC.
WWW.MINICRAFT.COM
1-800-282-8244

CATALYST MIXING INFORMATION

| VOLUME | PERCENTAGE | TEMPERATURE | CATALYST |
|---------------|-------------------|--------------------|-----------------|
| 1 OZ | ¾% | 98 DEGREES | 4 DROPS |
| 1 OZ | 1% | 88 DEGREES | 6 DROPS |
| 1 OZ | 1 ¼% | 80 DEGREES | 8 DROPS |
| 1 OZ | 1 ½% | 73 DEGREES | 9 DROPS |
| 1 OZ | 1 ¾% | 70 DEGREES | 11 DROPS |
| 1 OZ | 2% | 68 DEGREES | 12 DROPS |
| 1 OZ | 2 ½% | 60 DEGREES | 18 DROPS |
| 2 OZ | ¾% | 98 DEGREES | 9 DROPS |
| 2 OZ | 1 % | 88 DEGREES | 12 DROPS |
| 2 OZ | 1 ¼% | 80 DEGREES | 16 DROPS |
| 2 OZ | 1 ½% | 73 DEGREES | 18 DROPS |

1) One gallon polyester = 9.2
 2) Specific gravity M.E.K. Peroxide = 1.13

3) One gallon GelKote = 10.5
 4) 20 drops M.E.K. is equal to 1 cc

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|---------------|-------------------|--------------------|-----------------|
| 2 OZ | 2% | 68 DEGREES | 22 DROPS |
| 3 OZ | $\frac{3}{4}\%$ | 98 DEGREES | 13 DROPS |
| 3 OZ | 1% | 88 DEGREES | 18 DROPS |
| 3 OZ | 1 $\frac{1}{4}\%$ | 80 DEGREES | 24 DROPS |
| 3 OZ | 1 $\frac{1}{2}\%$ | 73 DEGREES | 27 DROPS |
| 3 OZ | 1 $\frac{3}{4}\%$ | 70 DEGREES | 31 DROPS |
| 3 OZ | 2% | 68 DEGREES | 34 DROPS |
| 3 OZ | 2 $\frac{1}{2}\%$ | 60 DEGREES | 48 DROPS |
| 4 OZ | $\frac{3}{4}\%$ | 98 DEGREES | 17 DROPS |
| 4 OZ | 1% | 88 DEGREES | 23 DROPS |
| 4 OZ | 1 $\frac{1}{4}\%$ | 80 DEGREES | 30 DROPS |

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| 4 OZ | 1 ½% | 73 DEGREES | 35 DROPS |
| 4 OZ | 1 ¾% | 70 DEGREES | 40 DROPS |
| 4 OZ | 2% | 68 DEGREES | 42 DROPS |
| 4 OZ | 2 ½% | 60 DEGREES | 60 DROPS |
| 5 OZ | ¾% | 98 DEGREES | 21 DROPS |
| 5 OZ | 1% | 88 DEGREES | 29 DROPS |
| 5 OZ | 1 ¼% | 80 DEGREES | 38 DROPS |
| 5 OZ | 1 ½% | 73 DEGREES | 43 DROPS |
| 5 OZ | 1 ¾% | 70 DEGREES | 51 DROPS |
| 5 OZ | 2% | 68 DEGREES | 54 DROPS |
| 5 OZ | 2 ½% | 60 DEGREES | 78 DROPS |

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| 6 OZ | ¾% | 98 DEGREES | 1.5 CC |
| 6 OZ | 1% | 88 DEGREES | 1.75 CC |
| 6 OZ | 1 ¼% | 80 DEGREES | 2.5 CC |
| 6 OZ | 1 ½% | 73 DEGREES | 2.75 CC |
| 6 OZ | 1 ¾% | 70 DEGREES | 3.25 CC |
| 6 OZ | 2% | 68 DEGREES | 3.5 CC |
| 6 OZ | 2 ½% | 60 DEGREES | 3.75 CC |
| 7 OZ | ¾% | 98 DEGREES | 1.75 CC |
| 7 OZ | 1% | 88 DEGREES | 2.25 CC |
| 7 OZ | 1 ¼% | 80 DEGREES | 2.5 CC |
| 7 OZ | 1 ½% | 73 DEGREES | 2.75 CC |

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| 7 OZ | 1 ¾% | 70 DEGREES | 3.0 CC |
| 7 OZ | 2% | 68 DEGREES | 3.5 CC |
| 7 OZ | 2 ½% | 60 DEGREES | 3.75 CC |
| 8 OZ | ¾% | 98 DEGREES | 1.75 CC |
| 8 OZ | 1% | 88 DEGREES | 2.3 CC |
| 8 OZ | 1¼% | 80 DEGREES | 3.0 CC |
| 8 OZ | 1 ½% | 73 DEGREES | 3.5 CC |
| 8 OZ | 1 ¾% | 70 DEGREES | 4.0 CC |
| 8 OZ | 2% | 68 DEGREES | 5.0 CC |
| 8 OZ | 2 ½% | 60 DEGREES | 5.75 CC |

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| 1 PINT | ¾ % | 98 DEGREES | 3.6 CC |
| 1 PINT | 1 % | 88 DEGREES | 5.0 CC |
| 1 PINT | 1 ¼% | 80 DEGREES | 6.0 CC |
| 1 PINT | 1 ½% | 73 DEGREES | 7.5 CC |
| 1 PINT | 1 ¾% | 70 DEGREES | 8.0 CC |
| 1 PINT | 2 % | 68 DEGREES | 10.0 CC |
| 1 PINT | 2 ½% | 60 DEGREES | 10.5 CC |
| 1 QUART | ¾ % | 98 DEGREES | 7.0 CC |
| 1 QUART | 1 % | 88 DEGREES | 10.00 CC |
| 1 QUART | 1 ¼% | 80 DEGREES | 12.00 CC |
| 1 QUART | 1 ½% | 73 DEGREES | 15.00 CC |

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|---------------|-------------------|--------------------|-----------------|
| 1 QUART | 1 ¾% | 70 DEGREES | 17.00 CC |
| 1 QUART | 2 % | 68 DEGREES | 20.00 CC |
| 1 QUART | 2 ½% | 60 DEGREES | 24.00 CC |
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